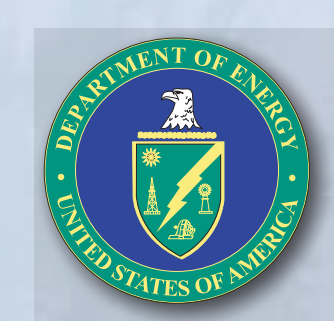


# Experimental Investigations of the Effects of Acid Gas (H<sub>2</sub>S/CO<sub>2</sub>) Exposure under Geological Sequestration Conditions

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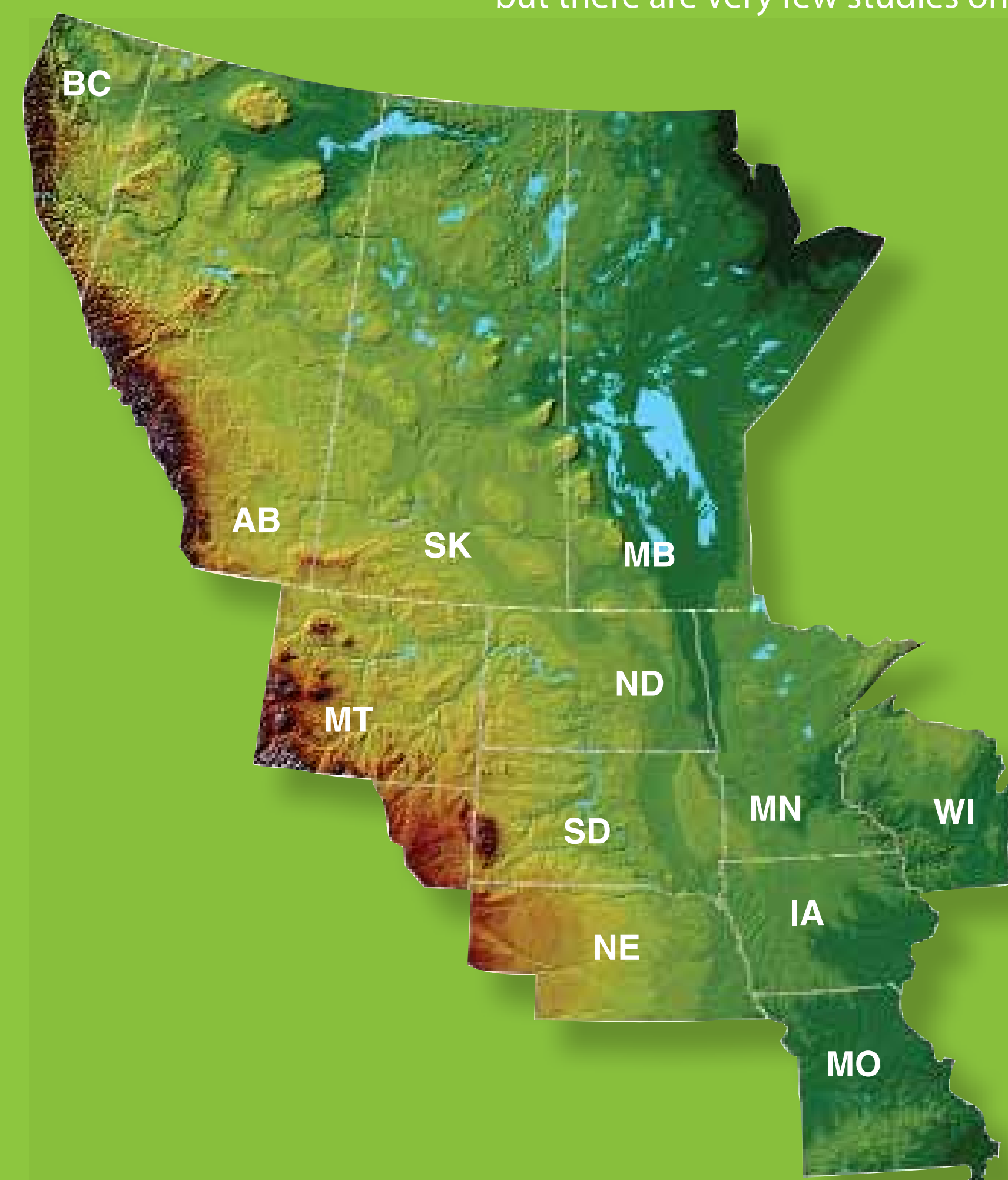
## Abstract

Acid gas (mixed CO<sub>2</sub> and H<sub>2</sub>S) injection into geological formations is increasingly used as a disposal option. In contrast to pure CO<sub>2</sub> injection, there is little understanding of the possible effects of acid gases under geological sequestration conditions on exposed materials, ranging from reactions with reservoir minerals to the stability of proppants injected to improve oil recovery to the possible failure of wellbore cements. The number of laboratory studies investigating effects of acid gas has been limited by safety concerns and the difficulty in preparing and maintaining single-phase H<sub>2</sub>S/CO<sub>2</sub> mixtures under the experimental pressures and temperatures required.

We have developed approaches using conventional syringe pumps and reactor vessels to prepare and maintain H<sub>2</sub>S/CO<sub>2</sub> mixtures under relevant sequestration conditions of temperature, pressure, and exposure to water and dissolved salts. These methods have been used to investigate and compare the effects of acid gas with those of pure CO<sub>2</sub> on several materials including reservoir cores, oil recovery proppants, and wellbore cements, as well as to investigate the rates of model reactions such as the conversion of Fe<sub>2</sub>O<sub>3</sub> to pyrite. The apparatus and methods used to perform acid gas exposures and representative results from the various exposed materials will be presented.

## Introduction

More than 50 acid gas injection wells are in the Plains CO<sub>2</sub> Reduction (PCOR) Partnership region, mostly in Alberta, but there are very few studies on long-term effects of acid gas.



The Energy & Environmental Research Center (EERC) is developing equipment to perform CO<sub>2</sub>/H<sub>2</sub>S studies relevant to sequestration and EOR such as:

- Wellbore integrity (erosion rates, relative H<sub>2</sub>S vs. CO<sub>2</sub> penetration, fracture healing/erosion, related materials)
- Geological reactions (coal, minerals, brine, reservoir plugging)
- Enhanced oil recovery (EOR) proppants
- Model mineral and geological reaction rates

## Relevant Experimental Conditions

800 to 3000 psi  
40° to 150°C  
0 to 40 mole %  
Wet and headspace moisture  
0 to 10 wt% salt  
Flow-through vs. immersion  
Weeks to years of exposure

## Acknowledgments

The Plains CO<sub>2</sub> Reduction (PCOR) Partnership is a collaborative program assessing regional CO<sub>2</sub> storage opportunities. Its primary sponsor is the U.S. Department of Energy National Energy Technology Laboratory, with additional support from its more than 80 partners.



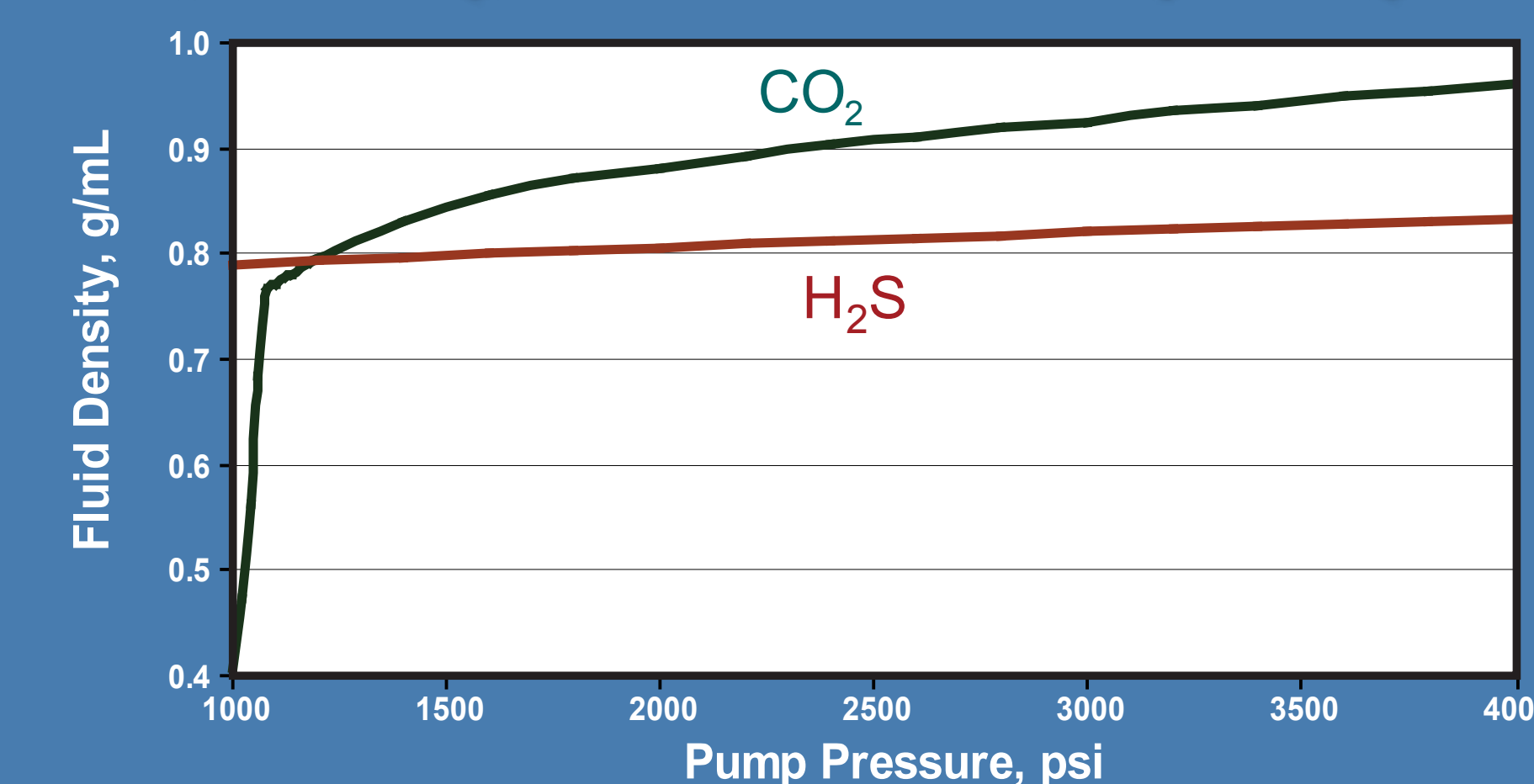
## Experimental Challenges for Acid Gas Experiments

Challenges in performing mixed H<sub>2</sub>S/CO<sub>2</sub> experiments are based on fluid "naughty and nice" characteristics.

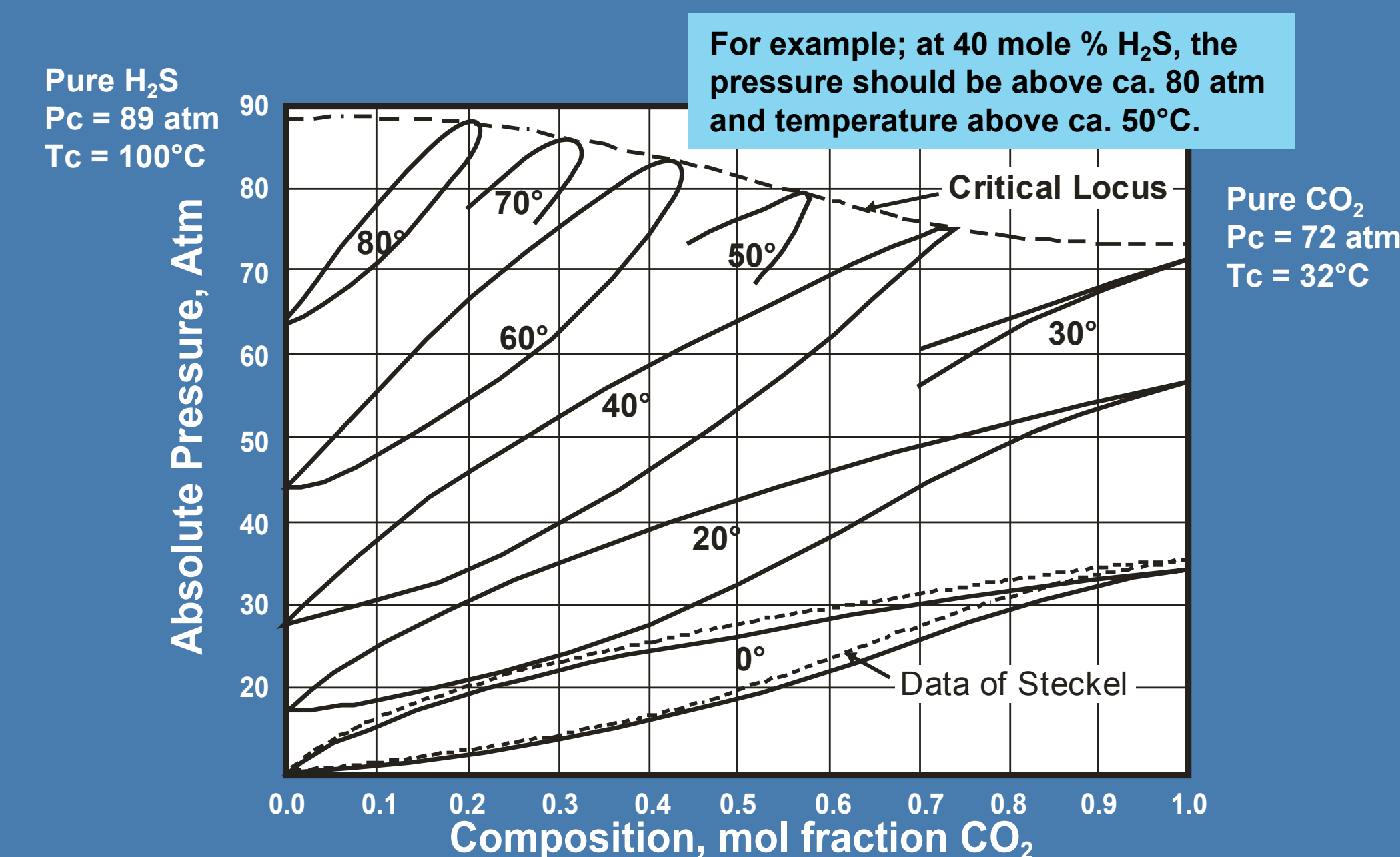
	Naughty	Nice
CO <sub>2</sub>	Very compressible High J-T cooling/heating Difficult to control flow	Low toxicity Doesn't stink
H <sub>2</sub> S	Stinks Highly toxic	Noncompressible Low J-T cooling/heating Easy to control flow

CO<sub>2</sub> is very compressible in the pump, even with temperature control (25°C).

This makes flow/mass control difficult for CO<sub>2</sub>, while H<sub>2</sub>S is easy since it is not very compressible.



The T and P conditions required to be single phase (supercritical) vary with H<sub>2</sub>S/CO<sub>2</sub> mole ratios.



J. Bierlien and W. Kay, *Ind. and Eng. Chem.*, 1953.

## Safety

- All storage, handling, and use of H<sub>2</sub>S is done in a hood.
- Total quantities of H<sub>2</sub>S are limited to <50 lb.
- Lab air is exchanged ca. every 4 minutes.
- Redundant H<sub>2</sub>S alarms are located by each hood.
- H<sub>2</sub>S is vented through a NaOH trap.

## Apparatus

Accurately mixing H<sub>2</sub>S and CO<sub>2</sub> requires temperature-controlled pumps and leak-free vessels.

**Pumps:** ISCO model 260D syringe pumps, capable of dual pump control for fluid mixing.  
Water jacket for CO<sub>2</sub> to aid in flow control  
Hastalloycylinder for H<sub>2</sub>S.

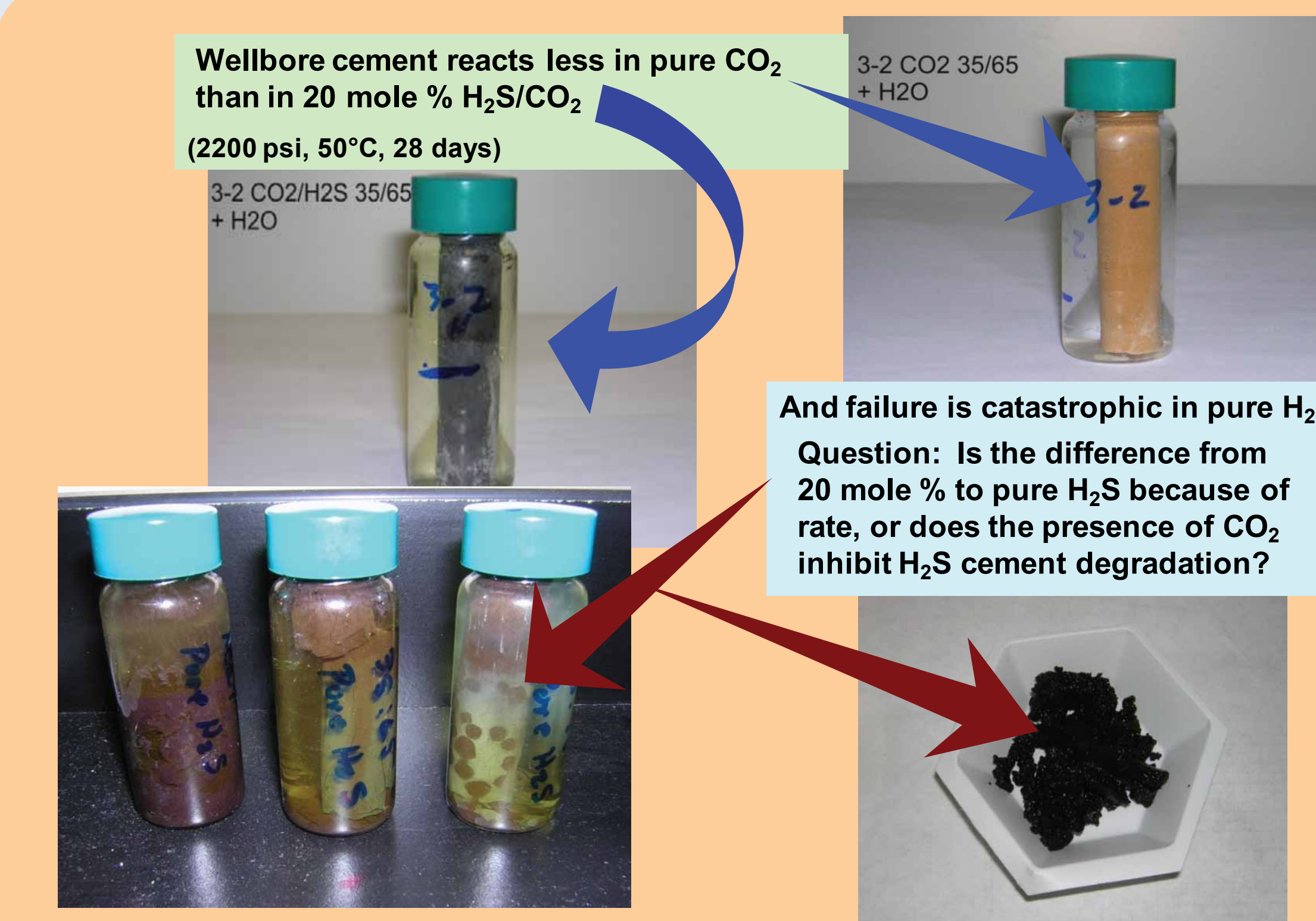
**Vessels:** Parr Instruments (others leaked).  
600 mL and 1000 mL, 2.5 in i.d., up to 6000 psi  
Separate systems for CO<sub>2</sub>/H<sub>2</sub>S and pure CO<sub>2</sub>



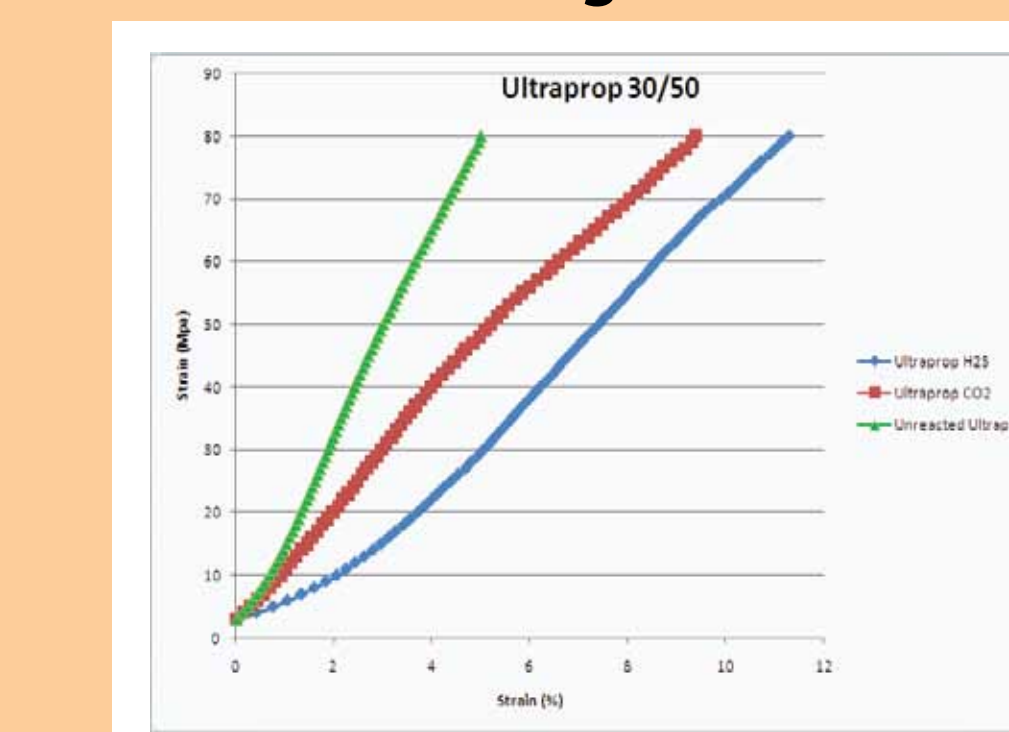
Exposures are done in glass vials to allow multiple samples and varying salt concentrations in a single reactor.



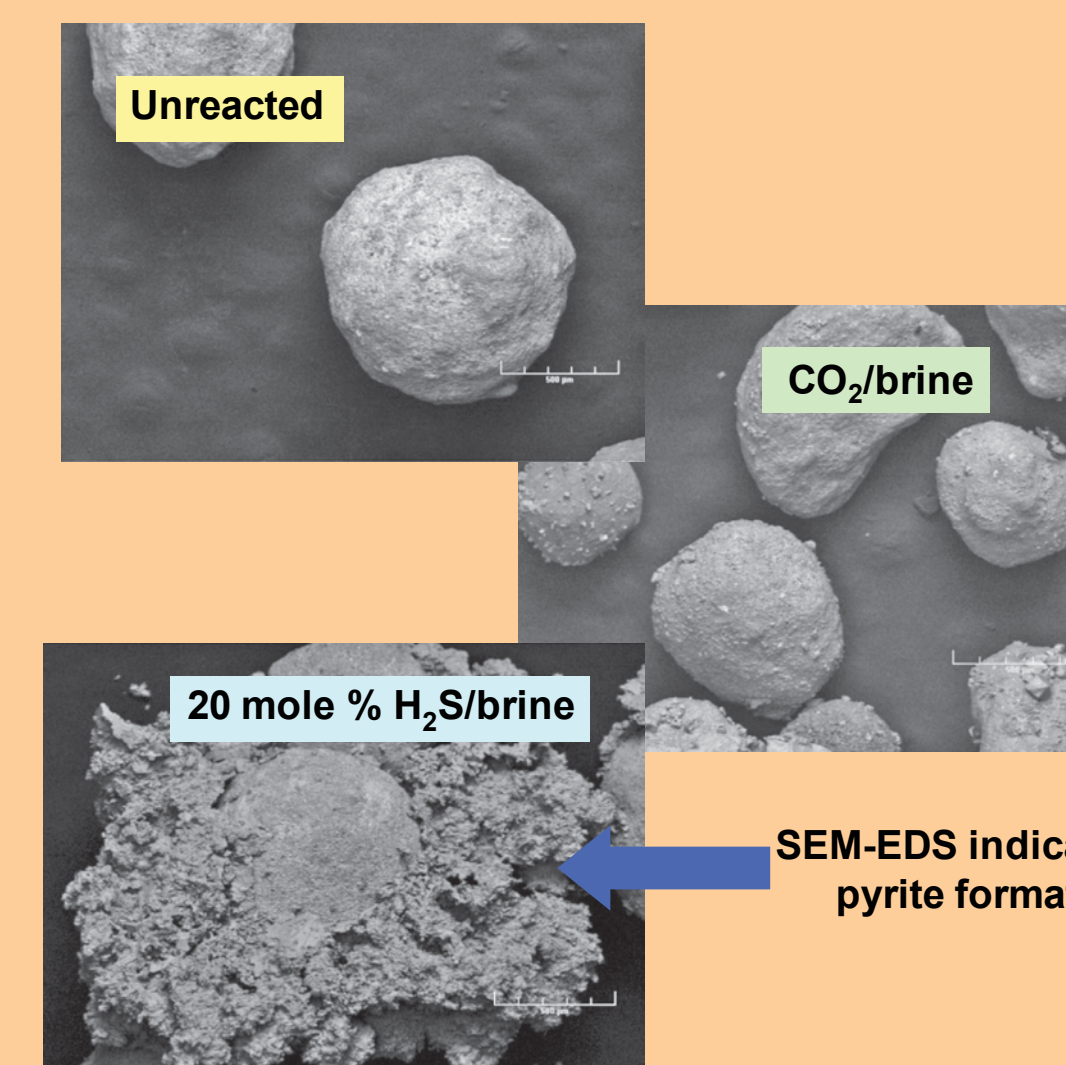
## Representative Results



Exposure weakens most proppants, with acid gas causing more degradation than pure CO<sub>2</sub>.



"Crush" tests show:  
CO<sub>2</sub> Reacted Sample  
~40% Stronger than  
Acid Gas Sample  
  
Unreacted Sample  
~35% Stronger than  
CO<sub>2</sub> Sample

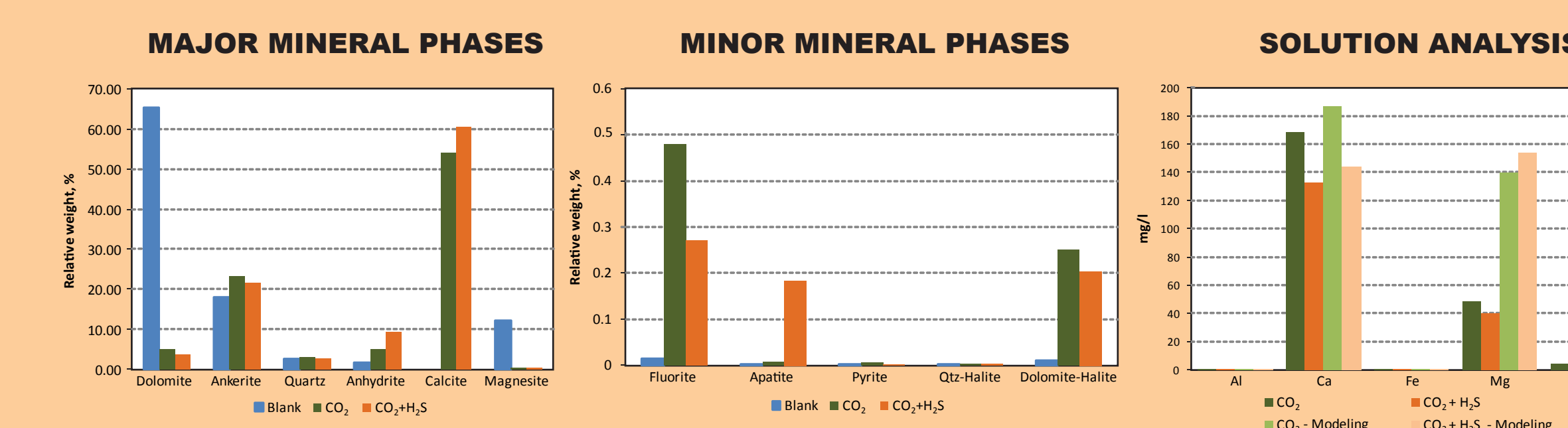


Some oil reservoir proppants show little reactivity in CO<sub>2</sub>, but substantial reactions in H<sub>2</sub>S/CO<sub>2</sub> (SG "Ultraprop" 50°C, 2200 psi, 28 days).

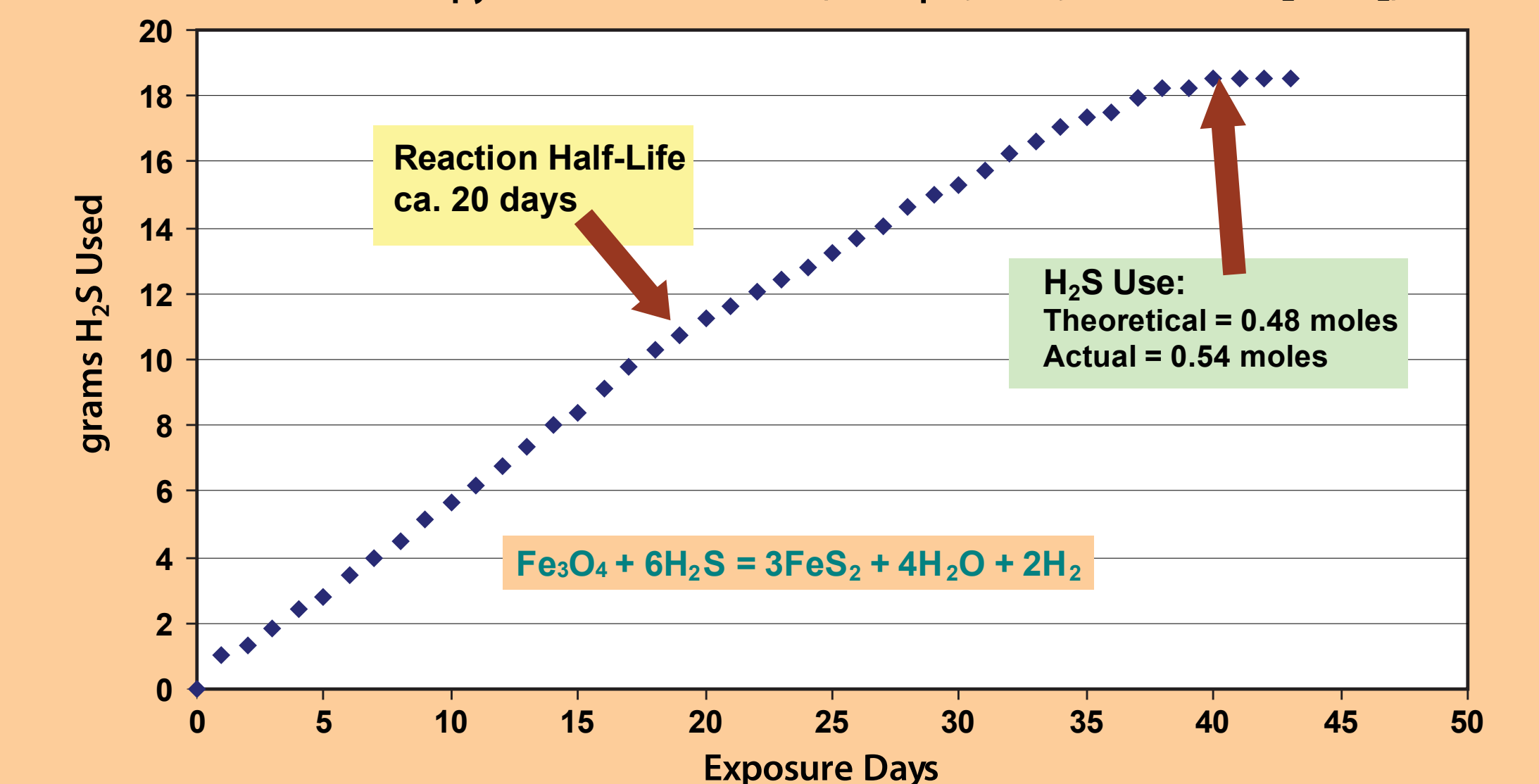
Mineral reactions show dramatic visual differences occur with pure CO<sub>2</sub> and CO<sub>2</sub>/H<sub>2</sub>S.



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Reaction kinetics can be determined by monitoring pump volume changes, e.g., the formation of pyrite from iron oxide (3000 psi, 70°C, 40 mole % H<sub>2</sub>S/CO<sub>2</sub>).



## Summary and Conclusions

Lab systems have been built for mixed H<sub>2</sub>S/CO<sub>2</sub> exposures under geologically-relevant conditions. The systems can be used for:

- Exposures from ambient to 6000 psi and 350°C, zero to 100% H<sub>2</sub>S
- Multiple samples (up to 21 or more) exposed simultaneously.
- Reaction rate studies by monitoring H<sub>2</sub>S (or CO<sub>2</sub>) consumption.

Initial results comparing acid gas to pure CO<sub>2</sub> show:

- Increased degradation of wellbore cements.
- Pyrite formation from iron-containing samples.
- Decreased strength of oil reservoir proppants.